



SAFETY DATA SHEET 5 MINUTE EPOXY RESIN

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product name 5 MINUTE EPOXY RESIN

Product number X0039

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses Resin.

1.3. Details of the supplier of the safety data sheet

Supplier

ITW Performance Polymers
Bay 150
Shannon Industrial Estate
Co. Clare
Ireland
V14 DF82
353(61)771500
353(61)471285
mail@itwpp.com

1.4. Emergency telephone number

Emergency telephone +44(0)1235 239 670 (24h)

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (EC 1272/2008)

Physical hazards Not Classified

Health hazards Skin Irrit. 2 - H315 Eye Irrit. 2 - H319 Skin Sens. 1 - H317

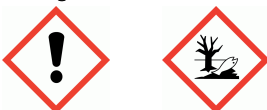
Environmental hazards Aquatic Chronic 2 - H411

Human health

The product contains an epoxy resin. May cause sensitisation or allergic reactions in sensitive individuals.

2.2. Label elements

Pictogram



Signal word

Warning

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Hazard statements	H315 Causes skin irritation. H317 May cause an allergic skin reaction. H319 Causes serious eye irritation. H411 Toxic to aquatic life with long lasting effects.
Precautionary statements	P273 Avoid release to the environment. P280 Wear protective gloves/ protective clothing/ eye protection/ face protection. P302+P352 IF ON SKIN: Wash with plenty of water. P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P333+P313 If skin irritation or rash occurs: Get medical advice/ attention.
Supplemental label information	EUH205 Contains epoxy constituents. May produce an allergic reaction.
Contains	EPOXY RESIN (Number average MW <= 700)
Supplementary precautionary statements	P261 Avoid breathing vapour/ spray. P264 Wash contaminated skin thoroughly after handling. P272 Contaminated work clothing should not be allowed out of the workplace. P321 Specific treatment (see medical advice on this label). P332+P313 If skin irritation occurs: Get medical advice/ attention. P337+P313 If eye irritation persists: Get medical advice/ attention. P362+P364 Take off contaminated clothing and wash it before reuse. P391 Collect spillage. P501 Dispose of contents/ container in accordance with national regulations.

2.3. Other hazards

This product does not contain any substances classified as PBT or vPvB.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

EPOXY RESIN (Number average MW <= 700)	60-100%
CAS number: 25068-38-6	EC number: 500-033-5
	REACH registration number: 01-2119456619-26-0000
Classification	
Skin Irrit. 2 - H315	
Eye Irrit. 2 - H319	
Skin Sens. 1 - H317	
Aquatic Chronic 2 - H411	

The full text for all hazard statements is displayed in Section 16.

SECTION 4: First aid measures

4.1. Description of first aid measures

General information	Avoid contact with eyes. In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible).
Inhalation	Move affected person to fresh air at once. Get medical attention if any discomfort continues.
Ingestion	Rinse mouth thoroughly with water. Do not induce vomiting. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention.
Skin contact	Remove affected person from source of contamination. Wash skin thoroughly with soap and water. Get medical attention if irritation persists after washing.

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Eye contact Remove any contact lenses and open eyelids wide apart. Continue to rinse for at least 15 minutes. Get medical attention if irritation persists after washing.

4.2. Most important symptoms and effects, both acute and delayed

General information The severity of the symptoms described will vary dependent on the concentration and the length of exposure.

4.3. Indication of any immediate medical attention and special treatment needed

Notes for the doctor No specific recommendations. If in doubt, get medical attention promptly.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media Extinguish with foam, carbon dioxide or dry powder.

5.2. Special hazards arising from the substance or mixture

Specific hazards Irritating gases or vapours.

5.3. Advice for firefighters

Protective actions during firefighting Avoid breathing fire gases or vapours. Keep up-wind to avoid fumes. Control run-off water by containing and keeping it out of sewers and watercourses.

Special protective equipment for firefighters Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective clothing.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Personal precautions Avoid contact with skin and eyes. Wear protective clothing as described in Section 8 of this safety data sheet. Provide adequate ventilation.

6.2. Environmental precautions

Environmental precautions Avoid the spillage or runoff entering drains, sewers or watercourses. Spillages or uncontrolled discharges into watercourses must be reported immediately to the Environmental Agency or other appropriate regulatory body.

6.3. Methods and material for containment and cleaning up

Methods for cleaning up Absorb spillage with sand or other inert absorbent. Collect and place in suitable waste disposal containers and seal securely. Containers with collected spillage must be properly labelled with correct contents and hazard symbol.

6.4. Reference to other sections

Reference to other sections Wear protective clothing as described in Section 8 of this safety data sheet.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Usage precautions Use only in well-ventilated areas. Handle and open container with care. Keep away from heat, sparks and open flame. Good personal hygiene procedures should be implemented.

7.2. Conditions for safe storage, including any incompatibilities

Storage precautions Store in tightly-closed, original container in a dry, cool and well-ventilated place. Store away from incompatible materials (see Section 10).

7.3. Specific end use(s)

Specific end use(s) The identified uses for this product are detailed in Section 1.2.

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SECTION 8: Exposure Controls/personal protection

8.1. Control parameters

Ingredient comments WEL = Workplace Exposure Limits

EPOXY RESIN (Number average MW <= 700) (CAS: 25068-38-6)

DNEL

Workers - Dermal; Short term systemic effects: 8.33 mg/kg/day

Workers - Inhalation; Short term systemic effects: 12.25 mg/m³

8.2. Exposure controls

Protective equipment



Appropriate engineering controls

Provide adequate general and local exhaust ventilation.

Eye/face protection

Eyewear complying with an approved standard should be worn if a risk assessment indicates eye contact is possible. The following protection should be worn: Chemical splash goggles. Personal protective equipment for eye and face protection should comply with European Standard EN166.

Hand protection

Wear protective gloves made of the following material: Rubber or plastic. To protect hands from chemicals, gloves should comply with European Standard EN374. The selected gloves should have a breakthrough time of at least 8 hours.

Other skin and body protection

Avoid contact with skin.

Hygiene measures

Provide eyewash station. Keep away from food, drink and animal feeding stuffs. Good personal hygiene procedures should be implemented. Wash hands and any other contaminated areas of the body with soap and water before leaving the work site. Do not eat, drink or smoke when using the product. Change work clothing daily before leaving workplace. Promptly remove any clothing that becomes wet or contaminated.

Respiratory protection

If ventilation is inadequate, suitable respiratory protection must be worn. Respirator selection must be based on exposure levels, the hazards of the product and the safe working limits of the selected respirator. Check that the respirator fits tightly and the filter is changed regularly. Half mask and quarter mask respirators with replaceable filter cartridges should comply with European Standard EN140. Wear a respirator fitted with the following cartridge: Gas filter, type A2.

SECTION 9: Physical and Chemical Properties

9.1. Information on basic physical and chemical properties

Appearance	Liquid.
Colour	Colourless to pale yellow.
Odour	Slight.
pH	pH (concentrated solution): 7 @ 20 °C
Melting point	n/d°C
Initial boiling point and range	> 200°C @
Flash point	> 150°C

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Vapour pressure	<0.01 Pa @ °C
Relative density	1.147@ @ 20 °C°C
Solubility(ies)	Slightly soluble in water.
Partition coefficient	: >3
Auto-ignition temperature	>300°C
Viscosity	12-14 Pa s @ 25°C

9.2. Other information

Other information	Not available.
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SECTION 10: Stability and reactivity

10.1. Reactivity

Reactivity	Strong oxidising agents. Acids. Amines.
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10.2. Chemical stability

Stability	Stable at normal ambient temperatures and when used as recommended.
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10.3. Possibility of hazardous reactions

Possibility of hazardous reactions	Not available.
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10.4. Conditions to avoid

Conditions to avoid	Avoid heat, flames and other sources of ignition.
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10.5. Incompatible materials

Materials to avoid	Avoid contact with the following materials: Strong oxidising agents. Strong acids. Amines.
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10.6. Hazardous decomposition products

Hazardous decomposition products	Does not decompose when used and stored as recommended.
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SECTION 11: Toxicological information

11.1. Information on toxicological effects

Skin contact	Irritating to skin. May cause sensitisation by skin contact. The product contains a small amount of sensitising substance. May cause sensitisation or allergic reactions in sensitive individuals.
Eye contact	Irritating to eyes.
Acute and chronic health hazards	The product contains an epoxy resin. May cause sensitisation or allergic reactions in sensitive individuals.
Route of entry	Inhalation Ingestion. Skin and/or eye contact

SECTION 12: Ecological Information

Ecotoxicity	Avoid releasing into the environment. Dangerous for the environment. May cause long-term adverse effects in the aquatic environment.
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12.1. Toxicity

Toxicity	Very toxic to aquatic organisms.
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12.2. Persistence and degradability

Persistence and degradability The product is not readily biodegradable.

12.3. Bioaccumulative potential

Bioaccumulative potential The product contains potentially bioaccumulating substances.

Partition coefficient : >3

12.4. Mobility in soil

Mobility Do not discharge into drains or watercourses or onto the ground.

12.5. Results of PBT and vPvB assessment

Results of PBT and vPvB assessment This product does not contain any substances classified as PBT or vPvB.

12.6. Other adverse effects

Other adverse effects Not available.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

General information When handling waste, the safety precautions applying to handling of the product should be considered.

Disposal methods Dispose of waste to licensed waste disposal site in accordance with the requirements of the local Waste Disposal Authority.

Waste class 08 04 99

SECTION 14: Transport information

General No other information known.

14.1. UN number

UN No. (ADR/RID) 3082

UN No. (IMDG) 3082

UN No. (ICAO) 3082

14.2. UN proper shipping name

Proper shipping name (ADR/RID) ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (EPOXY RESIN (Number average MW <= 700))

Proper shipping name (IMDG) ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (EPOXY RESIN (Number average MW <= 700))

Proper shipping name (ICAO) ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (EPOXY RESIN (Number average MW <= 700))

Proper shipping name (ADN) ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (EPOXY RESIN (Number average MW <= 700))

14.3. Transport hazard class(es)

ADR/RID class 9

ADR/RID label 9

IMDG class 9

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ICAO class/division 9

Transport labels



14.4. Packing group

ADR/RID packing group III

IMDG packing group III

ICAO packing group III

14.5. Environmental hazards

Environmentally hazardous substance/marine pollutant



14.6. Special precautions for user

EmS F-A, S-F

Emergency Action Code +3Z

Hazard Identification Number (ADR/RID) 90

Tunnel restriction code (E)

14.7. Transport in bulk according to Annex II of MARPOL and the IBC Code

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code No information required.

Annex II of MARPOL 73/78

and the IBC Code

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

EU legislation Regulation (EC) No 1272/2008 of the European Parliament and of the Council of 16 December 2008 on classification, labelling and packaging of substances and mixtures (as amended).

15.2. Chemical safety assessment

No chemical safety assessment has been carried out.

SECTION 16: Other information

Revision date 03/04/2018

Revision 20

Supersedes date 25/04/2017

Hazard statements in full
 H315 Causes skin irritation.
 H317 May cause an allergic skin reaction.
 H319 Causes serious eye irritation.
 H411 Toxic to aquatic life with long lasting effects.

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This information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process. Such information is, to the best of the company's knowledge and belief, accurate and reliable as of the date indicated. However, no warranty, guarantee or representation is made to its accuracy, reliability or completeness. It is the user's responsibility to satisfy himself as to the suitability of such information for his own particular use.



**SAFETY DATA SHEET
5 MINUTE EPOXY HARDENER**

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product name 5 MINUTE EPOXY HARDENER

Product number X0040

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses Hardener.

1.3. Details of the supplier of the safety data sheet

Supplier

ITW Performance Polymers
Bay 150
Shannon Industrial Estate
Co. Clare
Ireland
V14 DF82
353(61)771500
353(61)471285
mail@itwpp.com

1.4. Emergency telephone number

Emergency telephone +44(0)1235 239 670 (24h)

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (EC 1272/2008)

Physical hazards Not Classified

Health hazards Skin Irrit. 2 - H315 Eye Irrit. 2 - H319

Environmental hazards Not Classified

2.2. Label elements

Pictogram



Signal word Warning

Hazard statements H315 Causes skin irritation.
H319 Causes serious eye irritation.

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Precautionary statements	P280 Wear protective gloves/ protective clothing/ eye protection/ face protection. P302+P352 IF ON SKIN: Wash with plenty of water. P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P332+P313 If skin irritation occurs: Get medical advice/ attention. P337+P313 If eye irritation persists: Get medical advice/ attention.
Supplementary precautionary statements	P264 Wash contaminated skin thoroughly after handling. P321 Specific treatment (see medical advice on this label). P362+P364 Take off contaminated clothing and wash it before reuse.

2.3. Other hazards

This product does not contain any substances classified as PBT or vPvB.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

2,4,6-tris(dimethylaminomethyl)phenol	10-30%
CAS number: 90-72-2	
Classification	
Acute Tox. 4 - H302	
Skin Irrit. 2 - H315	
Eye Irrit. 2 - H319	

The full text for all hazard statements is displayed in Section 16.

SECTION 4: First aid measures

4.1. Description of first aid measures

General information	In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible).
Inhalation	Move affected person to fresh air at once. Get medical attention if any discomfort continues.
Ingestion	Rinse mouth thoroughly with water. Do not induce vomiting. Give plenty of water to drink. Get medical attention.
Skin contact	Remove affected person from source of contamination. Wash skin thoroughly with soap and water. Get medical attention if irritation persists after washing.
Eye contact	Remove any contact lenses and open eyelids wide apart. Continue to rinse for at least 15 minutes and get medical attention. Get medical attention if irritation persists after washing.

4.2. Most important symptoms and effects, both acute and delayed

General information	The severity of the symptoms described will vary dependent on the concentration and the length of exposure.
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4.3. Indication of any immediate medical attention and special treatment needed

Notes for the doctor	No specific recommendations. If in doubt, get medical attention promptly.
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SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media Extinguish with the following media: Water spray. Foam, carbon dioxide or dry powder.

5.2. Special hazards arising from the substance or mixture

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Specific hazards Avoid breathing fire gases or vapours.

5.3. Advice for firefighters

Protective actions during firefighting Do not use water jet as an extinguisher, as this will spread the fire. Cool containers exposed to flames with water until well after the fire is out. Control run-off water by containing and keeping it out of sewers and watercourses.

Special protective equipment for firefighters Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective clothing.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Personal precautions Provide adequate ventilation. Wear protective clothing as described in Section 8 of this safety data sheet. Avoid contact with skin and eyes. No smoking, sparks, flames or other sources of ignition near spillage.

6.2. Environmental precautions

Environmental precautions Avoid or minimise the creation of any environmental contamination. Spillages or uncontrolled discharges into watercourses must be reported immediately to the Environmental Agency or other appropriate regulatory body.

6.3. Methods and material for containment and cleaning up

Methods for cleaning up Contain and absorb spillage with sand, earth or other non-combustible material. Collect and place in suitable waste disposal containers and seal securely. Label the containers containing waste and contaminated materials and remove from the area as soon as possible. Flush contaminated area with plenty of water.

6.4. Reference to other sections

Reference to other sections Wear protective clothing as described in Section 8 of this safety data sheet.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Usage precautions Use only in well-ventilated areas. Eliminate all sources of ignition. Avoid contact with skin and eyes. Do not eat, drink or smoke when using the product. Good personal hygiene procedures should be implemented.

7.2. Conditions for safe storage, including any incompatibilities

Storage precautions Store in tightly-closed, original container in a dry, cool and well-ventilated place. Store away from incompatible materials (see Section 10).

7.3. Specific end use(s)

Specific end use(s) The identified uses for this product are detailed in Section 1.2.

SECTION 8: Exposure Controls/personal protection

8.1. Control parameters

Ingredient comments No exposure limits known for ingredient(s).

8.2. Exposure controls

Protective equipment



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Appropriate engineering controls	Provide adequate general and local exhaust ventilation.
Eye/face protection	Eyewear complying with an approved standard should be worn if a risk assessment indicates eye contact is possible. The following protection should be worn: Chemical splash goggles. Personal protective equipment for eye and face protection should comply with European Standard EN166.
Hand protection	Use protective gloves. It is recommended that gloves are made of the following material: Nitrile rubber. It is recommended that gloves are made of the following material: Butyl rubber. To protect hands from chemicals, gloves should comply with European Standard EN374. The selected gloves should have a breakthrough time of at least 8 hours.
Other skin and body protection	Wear apron or protective clothing in case of contact.
Hygiene measures	Provide eyewash station and safety shower. Good personal hygiene procedures should be implemented. Wash hands and any other contaminated areas of the body with soap and water before leaving the work site. Promptly remove any clothing that becomes wet or contaminated.
Respiratory protection	If ventilation is inadequate, suitable respiratory protection must be worn. Respirator selection must be based on exposure levels, the hazards of the product and the safe working limits of the selected respirator. Check that the respirator fits tightly and the filter is changed regularly. Wear a respirator fitted with the following cartridge: Gas filter, type A2. Half mask and quarter mask respirators with replaceable filter cartridges should comply with European Standard EN140.

SECTION 9: Physical and Chemical Properties

9.1. Information on basic physical and chemical properties

Appearance	Viscous liquid.
Colour	Amber.
Odour	Amine.
pH	pH (concentrated solution): 9.5 @ 20 °C
Flash point	>100°C
Vapour pressure	<0.01mmHg @ °C
Relative density	1,130g/cm ³ @ 20 °C
Solubility(ies)	Insoluble in water.
Viscosity	13,000 mPa s @ 25°C

9.2. Other information

Other information	Not available.
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SECTION 10: Stability and reactivity

10.1. Reactivity

Reactivity	Strong oxidising agents. Amines.
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10.2. Chemical stability

Stability	Stable at normal ambient temperatures and when used as recommended.
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10.3. Possibility of hazardous reactions

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Possibility of hazardous reactions Not available.

10.4. Conditions to avoid

Conditions to avoid Avoid heat. Avoid contact with the following materials: Strong oxidising agents.

10.5. Incompatible materials

Materials to avoid Avoid contact with oxidising agents. Amines.

10.6. Hazardous decomposition products

Hazardous decomposition products Fire or high temperatures create: Nitrous gases (NO_x). Oxides of the following substances: Carbon monoxide (CO). Carbon dioxide (CO₂). Vapours/gases/fumes of: Ammonia or amines.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity - oral

ATE oral (mg/kg) 416,667.0

Ingestion Harmful if swallowed.

Skin contact Slightly irritating. May cause sensitisation or allergic reactions in sensitive individuals.

Eye contact Irritating to eyes.

SECTION 12: Ecological Information

Ecotoxicity Avoid release to the environment. Do not discharge into drains or watercourses or onto the ground.

12.1. Toxicity

Toxicity Not considered toxic to fish.

12.2. Persistence and degradability

Persistence and degradability There are no data on the degradability of this product.

12.3. Bioaccumulative potential

Bioaccumulative potential No data available on bioaccumulation.

12.4. Mobility in soil

Mobility Do not discharge into drains or watercourses or onto the ground.

12.5. Results of PBT and vPvB assessment

Results of PBT and vPvB assessment This product does not contain any substances classified as PBT or vPvB.

12.6. Other adverse effects

Other adverse effects Not available.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

General information When handling waste, the safety precautions applying to handling of the product should be considered.

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Disposal methods Dispose of waste to licensed waste disposal site in accordance with the requirements of the local Waste Disposal Authority.

Waste class 08 04 99

SECTION 14: Transport information

14.1. UN number

UN No. (ICAO) 3334

14.2. UN proper shipping name

Not applicable.

Proper shipping name (ADR/RID) AVIATION REGULATED LIQUID, N.O.S. (Mercaptan/Amine Blend)

Proper shipping name (IMDG) AVIATION REGULATED LIQUID, N.O.S. (Mercaptan/Amine Blend)

Proper shipping name (ICAO) AVIATION REGULATED LIQUID, N.O.S. (Mercaptan/Amine Blend)

Proper shipping name (ADN) AVIATION REGULATED LIQUID, N.O.S. (Mercaptan/Amine Blend)

14.3. Transport hazard class(es)

No information required.

ICAO class/division 9

Transport labels



14.4. Packing group

ICAO packing group III

14.5. Environmental hazards

Environmentally hazardous substance/marine pollutant

No.

14.6. Special precautions for user

Not applicable.

14.7. Transport in bulk according to Annex II of MARPOL and the IBC Code

Transport in bulk according to Not applicable.

Annex II of MARPOL 73/78 and the IBC Code

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

EU legislation Regulation (EC) No 1272/2008 of the European Parliament and of the Council of 16 December 2008 on classification, labelling and packaging of substances and mixtures (as amended).

15.2. Chemical safety assessment

No chemical safety assessment has been carried out.

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SECTION 16: Other information

Revision date	03/04/2018
Revision	24
Supersedes date	28/04/2017
Hazard statements in full	H302 Harmful if swallowed. H315 Causes skin irritation. H319 Causes serious eye irritation.

This information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process. Such information is, to the best of the company's knowledge and belief, accurate and reliable as of the date indicated. However, no warranty, guarantee or representation is made to its accuracy, reliability or completeness. It is the user's responsibility to satisfy himself as to the suitability of such information for his own particular use.