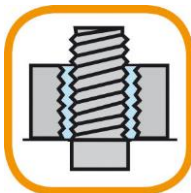


BIG SEAL



DESCRIPTION:

Anaerobic sealant assembly watertight, suitable for threads of large and couplings of the mechanical parts of more than 2". BIG SEAL is used to make watertight the threads: GAS, LPG, NATURAL GAS, METHANE, OIL, NAPHTHAS, HOT AND COLD WATER, CHEMICALS DILUTED, ETC. -50 °C TO +150 °C.

Allows the disassembly after some time after heating to 100 °C. Can also be used on threaded joints in plastic after treatment with activator spray ACTIVE SEAL.

CHARACTERISTICS:

Chemical nature	metacrylic anaerobic resin
Physical form	blue liquid, viscous
Specific weight	1,08 g/ml
Viscosity @ 25 °C	60.000 / 90.000 m·Pas
Flash point	> 100 °C
Active substance	100 %
Pre-hardening on steel @ 20 °C	15 ÷ 20 min.
Functional hardening	1 ÷ 2 hours
Final hardening	12 ÷ 24 hours
Unscrewing resistance	100 ÷ 120 daN/cm ²
Cut resistance	180 ÷ 250 daN/cm ²
Temperature resistance	from -50 °C to +150 °C
Stability in storehouse	At least one year at temperature inferior to 28 °C

This product is not suitable for metal-plastic couplings and in circuits of oxygen as well as for sealing systems with basic products or strong oxidizing acids.

For best performance it is recommended to work on clean, dry and free from grease. Apply the product over the entire surface involved and tighten.

