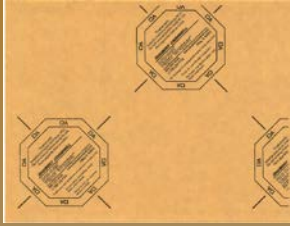


Product Data

Nox-Rust® Vapor Wrapper®

Corrosion Inhibitor VCI Paper VW35D

Description



Nox-Rust Vapor Wrapper VW35D is a 35 lb/ream (57 g/m²) natural kraft saturated throughout with Daubert Cromwell's proprietary ferrous volatile corrosion inhibitor (VCI) formulation. VW35D is designed for general and long-term protection of ferrous metals, including steel and cast iron, without the need for surface-applied oils or rust protective liquids. VW35D paper has corrosion inhibitors on both sides and 6-language print on one side to identify it as valuable packaging for metals. Also available nitrite-free (VW35DH) and poly coated for applications where moisture barrier is needed.

Features



Proven Daubert Cromwell corrosion inhibitor chemistry

- Metals protected: steel, cast iron, and ferrous alloys
- Safe and easy to use; no special handling required
- Non-toxic, OEM-approved VCI chemistry
- No heavy metals, chromates, phosphates, or secondary amines
- Replaces oil, grease, and traditional corrosion prevention methods
- Parts remain clean, dry and ready to use immediately
- RoHS compliant
- Compatible with Daubert Cromwell rust preventive liquids, emitters and films
- Available in rolls, cut sheets, custom sizes
- Fully recyclable and repulpable

Transport, export, storage of:

- Fabricated metal components and assemblies
- Engines and large machinery
- Assemblies, frames, stampings, doors, etc.
- Bearings, gears, valves and pistons
- Brake parts, automotive parts

To use, wrap or layer clean parts in VW35D paper. Place within 12" (200-300mm) of the metal. The corrosion inhibitors form a protective molecular layer on the surface of the metal. When the parts are unwrapped, the protective layer immediately begins to dissipate. Parts are clean, corrosion-free and ready to use. No further processing is necessary prior to use.

Typical Applications



Nox-Rust® Vapor Wrapper® Product Family

Product	Basis Weight	Construction	Description	Protection
VW30DH	30 lb/49 g/m ²	Natural Kraft	Nitrite-free	Ferrous
VW35D	35 lb/49 g/m ²	Natural Kraft	General and long-term protection	Ferrous
VW35DH	35 lb/57 g/m ²	Natural Kraft	Nitrite-free	Ferrous
VW60D	60 lb/98 g/m ²	Natural Kraft	General and long-term protection	Ferrous
VW60DH	60 lb/98 g/m ²	Natural Kraft	Nitrite-free	Ferrous
PC55D	60 lb/98 g/m ²	Natural Kraft, poly coated	Enhanced barrier properties.	Ferrous
PC75D	60 lb/98 g/m ²	Natural Kraft, poly coated	Enhanced barrier properties.	Ferrous

Technical Data

Nox-Rust[®] Vapor Wrapper[®] Corrosion Inhibitor VCI Paper VW35D

Physical Data

Physical Properties*		Typical Values		
	Units	Typical Value		Test Method
Finished Basis Weight	lb/ream (g/m ²)	47 (76)		T-410
Caliper (thickness)	mil (μm)	4.2 (107)		T-411
Mullen Burst Strength	psi (kPa)	30 (207)		T-403
		<i>Machine Direction</i>	<i>Cross Direction</i>	
Elmendorf Tear Strength	g/ply (N/ply)	70 (0.69)	80 (0.78)	T-414
Tensile Strength	lb/in (kN/m)	25 (4.4)	8 (1.4)	T-404
Elongation	%	2	5	T-494
Protection Time				
Inside Dry Storage				24 months minimum
Mild Carbon Steel, Cast Iron		Provides full protection in contact and vapor phases.		
Aluminum (1100)		Compatible, light protection in contact and vapor phases.		
Zinc or Zinc Galvanized Steel		Not recommended ⁴ . UWMPI, Ferro-Galv, or Uniwrap [®] 200 recommended.		
Copper, Copper Alloys		Not recommended. Coppertex [®] or UWMPI or Uniwrap [®] 200 recommended.		
Brass, Brass Alloys; Bronze, Bronze Alloys		Not recommended. Coppertex [®] or UWMPI or Uniwrap [®] 200 recommended.		
Tin, Tin Plated Steel		Compatible.		
Category A ²		Not recommended.		
Category B ³		Not recommended.		

- 1 Brass alloys in the "red area" containing up to 20% zinc will act like copper; brass in the "white" area containing over 20% zinc will act like Category A metals.
- 2 Category A metals include zinc, cadmium, nickel, cadmium-plated steel, and nickel-plated steel. These are prone to contact corrosion sensitivity with inhibitor chemicals, but will be protected as shown in the vapor phase.
- 3 Category B metals include lead, antimony, Babbitt alloys, solder, magnesium or magnesium alloys.
- 4 "Not recommended" does not indicate incompatibility. Compatibility testing is always recommended. Our "Not recommended" rating indicates that there may be more effective Daubert Cromwell products for these applications. Your sales representative can help recommend the optimal product for specific applications.

Storage

Store in a cool, dry place, away from direct sunlight. Do not store outdoors, in high humidity, or at temperature above 80 °F (27 °C).

Shelf Life

36 months from date of shipping, stored in the original shipping container used by Daubert Cromwell and not in high humidity and not at high temperatures, or stored outside

Approvals

RoHS, TL8135, OEM Approved



WARRANTY The data, statements and recommendations in this product specification sheet are based on testing, research and other development work, which has been carefully conducted by us, and we believe such data, statements and recommendations will serve as reliable guidelines. Physical properties shown above represent typical values and are not intended for use in writing specifications. However, this product is subject to numerous uses under varying conditions over which we have no control, and accordingly, we do NOT warrant that this product is suitable for any particular use. Users are advised to test the product in advance to make certain it is suitable for their particular production conditions and use. All products manufactured by us are warranted to be first class material and free from defects in material and

workmanship. Liability under this warranty is limited to the net purchase price of any such products proven defective or, at our option, to the repair or replacement of said products upon their return to us transportation prepaid. All claims on defective products must be made in writing within 30 days after the receipt of such products in your plant and prior to further processing or combining with other material and products. We make no warranty, express or implied, as to the suitability of any of our products for any particular use, and we shall not be subject to liability from any damages resulting from their use in operations not under our direct control. This warranty is exclusive of all other warranties, express or implied, and no representative of ours or any other person is authorized to assume for us any other liability in connection with the sale of our products.